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MINNESOTA MINING AND MFG CO -- FASTBOND (TM) 10 NEUTRAL CONTACT ADHESIVE BRUSHABLE -- 8040-00-273-8717

============= Product Identification ========================

Product ID:FASTBOND (TM) 10 NEUTRAL CONTACT ADHESIVE BRUSHABLE

MSDS Date:09/15/1999

FSC:8040

NIIN:00-273-8717 Status Code:A

MSDS Number: CLJMW === Responsible Party ===

Company Name: MINNESOTA MINING AND MFG CO

Address:3M CENTER City:SAINT PAUL

State:MN ZIP:55 144-1000 Country:US

Info Phone Num:800-364-3557 / 651-737-6501(24 HR)

Emergency Phone Num:(800)424-9300 Preparer's Name:HENRY SIMMONS Chemtrec Ind/Phone:(800)424-9300

CAGE:76381

=== Contractor Identification ===

Company Name: MINNESOTA MINING AND MFG CO, DBA 3M

Address:3M CENTER BLDG 224-5S-04

Box:City:SAINT PAUL

State:MN

ZIP:55144-1000 Country:US

Phone:866-556 5712 / 612-733-1110

CAGE:76381

======= Composition/Information on Ingredients ========

Ingred Name:PETROLEUM DISTILLATE

С

AS:64742-88-7 Minumum % Wt:20. Maxumum % Wt:30.

Ingred Name: ACETONE

CAS:67-64-1

RTECS #:AL3150000

Minumum % Wt:20.

Maxumum % Wt:30.

OSHA PEL:2400 MG/M3;1000 PPM ACGIH TLV:1780 MG/M3;750 PPM ACGIH STEL:2380 MG/M3;1000 PPM

EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name:POLYCHLOROPRENE

CAS:9010-98-4

RTECS #:EI9640000

Minumum % Wt:10.

Maxumum % Wt:20.

pt Qty:1000 LBS DOT Rpt Qty:1000 LBS

Ingred Name: N-HEXANE

CAS:110-54-3

RTECS #:MN9275000

Minumum % Wt:7.

Maxumum % Wt:13.

OSHA PEL:1800 MG/M3;500 PPM

EPA Rpt Qty:1 LB DOT Rpt Qty:1 LB

Ingred Name:MAGNESIUM RESINATE

CAS:68611-24-5 Minumum % Wt:7. Maxumum % Wt:13.

Effects of Overexposure:EYE CONTACT: SIGNS/SYMPTOMS CAN INCLUDE REDNESS, SWELLING, PAIN, TEARING, AND HAZY

VISION. MILD SKIN CONTACT: (AFTER PROLONGED OR REPEAT

ED CONTACT)

SIGNS/SYMPTOMS CAN

INCLUDE REDNESS, SWELLING, AND I TCHING. INHALATION: CENTRAL NERVOUS SYSTEM

DEPRESSION. INHALATION: IRRITATION (UPPER RESPIRATORY) SIGNS/SYMPTOMS CAN INCLUDE

SORENESS OF THE NOSE AND THROAT, COUGHING AND SNEEZING. IF SWALLOWED: I RRITATION OF

GASTROINTESTINAL TISSUES: SIGN/SYMPTOMS CAN INCLUDE PAIN, VOMITING, ABDOMINAL

TENDERNESS, NAUSEA, BLOOD IN VOMITUS, AND BLOOD IN FECES.

First Aid:EYE CONTACT: IMMEDIATELY FLUSH WITH LARGE AMOUNTS OF WATER. GET IMMEDIATE

MEDICAL ATTENTION. SKIN CONTACT: FLUSH SKIN WITH LARGE AMOUNTS OF WATER. IF

IRRITATION PERSIST, GET MEDICAL ATTENTION. INHAL ATION: REMOVE PERSON TO FRESH AIR. IF

NOT BREATHING, GIVE ARTIFICIAL RESPIRATION. IF BREATHING IS DIFFICULT, GET IMMEDIATE

MEDICAL ATTENTION. IF SWALLOWED: CALL A PHYSICIAN IMMEDIATELY, ONLY INDUCE

VOMITING AT THE INSTRUCTION OF A PHYSICIAN. NEVER GIVE ANYTHING BY M

OUTH TO AN UNCONSCIOUS PERSON.

============ Fire Fighting Measures ==============

Flash Point Method:TCC Flash Point:=-25.4C, -14.F

Lower Limits:1.0% Upper Limits:12.80%

Extinguishing Media: CARBON DIOXIDE, DRY CHEMICAL, FOAM.

Fire Fighting Procedures:WEAR FULL PROTECTIVE CLOTHING, INCLUDING HELMET, SELF-CONTAINED, POSITIVE PRESSURE OR PRESSURE DEMAND BREATHING DEMAND APPARATUS, BUNKER COAT AND PANTS, BANDS AROUND ARMS, WAIST AND LEGS, FACE MASK, A ND PROTECTIVE CO

VERING FOR

EXPOSED AREAS OF THE HEAD.

Unusual Fire/Explosion Hazard:CLOSED CONTAINERS EXPOSED TO HEAT FROM FIRE MAY BUILD PRESSURE AND EXPLODE. VAPORS MAY TRAVEL LONG DISTANCE ALONG THE GROUND OR FLOOR TO AN IGNITION SOURCE AND FLASHBACK.

======== Accidental Release Measures ===========

Spill Release Procedures:REFER TO OTHER SECTIONS OF THIS MSDS FOR INFORMATION REGARDING PHYSICAL AND HEALTH HAZARDS, RESPIRATORY PROTECTION, VENTILATION, AND PERSONAL PROTECTIVE

EQUIPMENT.

VENTILATE AREA. EXTINGUISH ALL IGNIT ION SOURCES. COVER WITH ABSORBENT MATERIAL.

COLLECT USING NON-SPARKING TOOLS. PLACE IN A U.S .DOT APPROVED CONTAINER.

============ Handling and Storage ================

Handling and Storage Precautions: STORE IN A COOL PLACE. KEEP CONTAINER CLOSED WHEN NOT IN USE.

Other Precautions: VAPORS MAY IGNITE EXPLOSIVELY. MAY CAUSE FLASH FIRE. PREVENT BUILD-UP OF VAPORS? OPEN

ALL WINDOWS AND DOORS. MAINTAIN VAPOR

CONCENTRATIONS BELOW RECOMMENDED EXPOSURE LIMITS. USE ONLY CROSS-VENTILATIO N. WITHOUT ADEQUATE VENTILATION, VAPORS MAY SETTLE IN LOW-LYING AREAS. KEEP AWAY FROM HEAT, SPARKS, AND OPEN FLAME.

===== Exposure Controls/Personal Protection ========

Respiratory Protection: AVOID PROLONGED BREATHING OF VAPOR. SELECT ONE OF THE FOLLOWING NIOSH APPROVED RESPIRATORS BASED ON AIRBORNE CONCENTRATIONS OF CONTAINMENTS AND IN ACCORDANCE WITH OSHA REGULATIONS: HALF-MASK ORG

ANIC V APOR RESPIRATOR.

Ventilation: USE IN A WELL-VENTILATED AREA. PROVIDE SUFFICIENT VENTILATION TO MAINTAIN EMISSIONS BELOW RECOMMENDED EXPOSURE LEVELS.

Protective Gloves: POLYETHYLENE/ETHYLENE VINYL ALCOHOL, POLYTETRAFLUOROETHYLENE (TEFLON)

Eye Protection: AVOID EYE CONTACT. WEAR VENTED GOGGLES. WEAR SAFETY GLASSES WITH SIDE SHIELDS.

Supplemental Safety and Health

========= Physical/Chemical Properties ===========

Melt/Freeze Pt:=55.6C, 132.F

Vapor Pres:180 M MHG AT 68F

Vapor Density:3.0(AIR=1)

Spec Gravity:0.83

Viscosity: CA. 965 CENTISTOKES

Evaporation Rate & Evaporation R

Solubility in Water: VERY SLIGHT

Appearance and Odor:YELLOW, SOLVENT ODOR

Percent Volatiles by Volume:77

======== Stability and Reactivity Data ==========

Stability Indicator/Materials to Avoid:YES

STRONG OXIDIZING AGENTS.

Hazardous Decomposition Products: CARBON MONOXIDE AND CARBON DIOXIDE, HYDROGEN CHLORIDE, ALDEHYDES, KETONES, HYDROCARBONS.

| Waste Disposal Methods: | INCINERATE IN AN INDUS | TRIAL OR COMMERCIAL | ı |
|-------------------------|------------------------|-----------------------|--------|
| FACILITY IN THE PRE | SENCE OF A COMBUSTIB | LE | |
| MATERIAL. DISPOSE OF | WASTE PRODUCT IN A F | ACILITY PERMITED TO A | ACCEPT |
| CHEMICAL WASTE. | | | |

======= Disposal Considerations ============

Federal Regulatory Information: VOLATILE ORGANIC COMPOUNDS: 422 GMS/LITER CALCULATED PER SCAQMD 443.1 VOLATILE ORGANIC COMPOUNDS 50.8% BY WT. VOC LESS

H20 & EXEMPT: 584 GMS/LITER CALCULATED PER SCAQMD RULE 443.1 HAZARDOUS AIR POL LUTANTS: CA. % BY WT. (1.0 LB. MAPS/LBS SOLID). SINCE REGULATIONS VARY, CONSULT APPLICABLE REGULATIONS OR AUTHORITIES BEFORE DISPOSAL. U.S. EPA HAZARDOUS WASTE NUMBER = D001 (IGNITABLE)

State Regulatory Information:

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