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Product ID: ADHESIVE MSDS Date:04/06/1998 FSC:8040 NIIN:01-325-3009 Status Code:A MSDS Number: CKZPR === Responsible Party === **Company Name:3M GENERAL OFFICES** Address:3M CENTER City:ST. PAUL State:MN ZIP:55144-1000 Country:US Info Phone Num:651-737-6501/1-800-364-3577 Emergency Phone Num:999-999-9999 Preparer's N ame:ERNEST CARTER Chemtrec Ind/Phone:(800)424-9300 CAGE:04963 === Contractor Identification === Company Name: 3M MINNESOTA MINING AND MFG CO ADHESIVES SEALERS DIV Address:3M CTR Box:City:SAINT PAUL State:MN ZIP:55144-1000 Country:US Phone:800-364-3577/651-737-6501(24 HOURS) CAGE:04963

Ingred Name:EPOXY RESIN CAS:1675-54-3 Code:F RTECS #:TX3800000 Minumum % Wt:10. Maxumum % Wt:30.

Ingred Name:DICYANDIAMIDE CAS:461-58-5 RTECS # :ME9950000 Minumum % Wt:3. Maxumum % Wt:7.

Ingred Name:DIMETHYLUREA CAS:17526-94-2 Minumum % Wt:.5 Maxumum % Wt:1.5

Ingred Name:1,4-BIS.(.(2,3-EPOXYPROPOXY)METHYL.).CYCLOHEXANE CAS:14228-73-0 = Wt:1.5

Ingred Name:DIALKYL AMINE/PHENOLIC EPOXY RESINS/ POLYHALOEPOXY Minumum % Wt:40. Maxumum % Wt:70.

Ingred Name:EPOXY RESIN CAS:25068-38-6 Code:F RTECS #:CE6880000 Minumum % Wt:3. Maxumum % Wt:7.

Ingred Name:NON-VOLATILE AMIDE TRADE SECRET Minumum % Wt:.5 Maxumum % Wt:1.5

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Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES

Health Hazards Acute and Chronic:MILD EYE IRRITATION: SIGNS/SYMPTOMS CAN INCLUDE REDNESS, SWELLING, PAIN, AND TEARING. SKIN CONTACT: ALLERGIC SKIN REACTION: SIGNS/SYMPTOMS CAN INCLUDE REDNESS, SWELLING, BLISTERING, AND ITCHING. INHAL ATION: VAPORS OF HEATED MATERIAL MAY CAUSE RESPIRATORY SYSTEM IRRITATION. INGESTION MAY CAUSE: IRRITATION OF GASTROINTESTINAL TISSUES: SIGNS/S YMPTOMS CAN

INCLUDE PAIN, VOMITING, ABDOMINAL TENDERNESS, NAUSEA, BLOOD IN VOMITUS, AND BLOOD IN FECES.

Medical Cond Aggravated by Exposure:

First Aid:EYE CONTACT: IMMEDIATELY FLUSH EYES WITH LARGE AMOUNTS OF WATER. SKIN CONTACT: FLUSH SKIN WITH LARGE AMOUNTS OF WATER. INHALATION: IF SIGNS/SYMPTOMS OCCUR, REMOVE PERSON TO FRESH AIR.IF SWALLOWED: DO NOT INDUCE VOMITING. DRINK TWO GLASSES OF WATER.

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Extinguishing Media:WATER, CARBON DIOXIDE, DRY CHEMICAL, FOAM. Fire Fighting Procedures:WEAR FULL PROTECTIVE CLOTHING, INCLUDING HELMENT, SELF-CONTAINED, POSITIVE PRESSURE OR PRESSURE DEMAND BREATHING APPARATUS, BUNKER COAT AND PANTS, BANDS AROUND ARMS, WAIST AND LEGS, FACE MASK, AND PRO TECTIVE COVERING FOR EXPOSED AREAS OF THE HEAD.

Unusual Fire/Explosion Hazard:NOT APPLICABLE.

======= Accidental Releas

e Measures ==============

Spill Release Procedures: OBSERVE PRECAUTIONS FROM OTHER SECTIONS. COLLECT SPILLED MATERIAL.

Handling and Storage Precautions:STORE AT TEMPERATURES BELOW 0 DEG. F (-18 DEG. C). ALLOW MATERIAL TO RETURN TO ROOM TEMPERATURE BEFORE USE. KEEP OUT OF THE REACH OF CHILDREN.

Respiratory Protection: AVOID BREATHING OF VAPOR

S CREATED DURING THE

CURE CYCLE. AVOID BREATHING OF DUST CREATED BY CUTTING, SANDING OR GRINDING.

Ventilation: USE WITH APPROPRIATE LOACL EXHAUST VENTILATION.

Protective Gloves:WEAR APPROPRIATE GLOVES WHEN HANDLING THIS MATERIAL. Eye Protection:WEAR VENTED GOGGLES. WEAR SAFETY GLASSES WITH SIDE SHIELDS.

Supplemental Safety and Health

Spec Gravity:1.53 WATER=1 Solubility in Water:NOT SOLUBLE Appearance and Odor:FILM , UNSUPPORTED SOLID FILM, ODORLESS.

Stability Indicator/Materials to Avoid:YES

Stability Condition to Avoid:AVOID CURING LARGE QUNTITIES OF MATERIAL TO PREVENT A PREMATURE REACTION (EXOTHERM) WITH PRODUCTION OF INTENSE HEAT AND SMOKE.

Hazardous Decomposition Products:CARBON MONOXIDE AND CARBON DIOXIDE, OXIDES OF NITROGEN, HYDROGEN BROMIDE, TOXIC VAPORS, GASES OR PARTICULATES TRACE AMOUNTS OF BROMINE. Conditio ns to Avoid Polymerization:MAY OCCUR.

Waste Disposal Methods:INCINERATE UNCURED WASTE IN AN INDUSTRIAL OR COMMERCIAL INCINERATOR. DISPOSE OF COMPLETELY CURED (OR POLYMERIZED) MATERIAL IN A SANITARY LANDFILL.

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