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Product ID:STAY-CLEAN ROSIN FLUX

MSDS Date:04/01/1996

FSC:3439

NIIN:00-255-4571 Status Code:A

MSDS Number: CKPQQ === Responsible Party ===

Company Name: J.W.HARRIS CO.INC. Address: 10930 DEERFIELD ROAD

City:CINCINNATI

State:OH ZIP:45242 Country:US

Info Phone Num:513-891-2000 Emergency Phone Num:800-42

4-9300

Chemtrec Ind/Phone:(800)424-9300

CAGE:27911

=== Contractor Identification ===

Company Name: J. W. HARRIS CO., INC.

Address:10930 DEERFIELD ROAD

Box:City:CINCINNATI

State:OH

ZIP:45242-4110 Country:US

Phone:513-891-2000

CAGE:27911

======= Composition/Information on Ingredients ========

Ingred Name: ISOPROPYL ALCOHOL

CAS:67-63-0

RTECS #:NT8050000

OSHA PEL:980 MG/M3;400 PPM ACGIH TLV:983 MG/M3;400 PPM ACGIH STEL:1230 MG/M3;500 PPM

Ingred Name: ADIPIC ACID

CAS:124-04-9 RTECS #:AU8 400000 ACGIH TLV:5 MG/M3 EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name: DIMETHYLFORMAMIDE

CAS:68-12-2

RTECS #:LQ2100000

OSHA PEL:30 MG/M3;10 PPM ACGIH TLV:30 MG/M3;10 PPM

EPA Rpt Qty:1 LB DOT Rpt Qty:1 LB

========== Hazards Identification ===============

Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO
Health Hazards Acute and Chronic:ISOPROPYL ALCOHOL - MAY BE IRRITATING
TO SKIN, EYES AND MUCOUS MEMBRANES. ADIPIC ACID - MAY CAUSE
DERMATITIS, CHEMICAL BU

RNS, IRRITATION TO THE RESPIRATORY SYSTEM,
OR IF SWALLOWED, CHEMICAL BURNS TO THE DIGESTIVE SYSTEM.
DIMETHYLFORMAMIDE - MAY CAUSE BODY, LIVER OR SKIN DAMAGE. IT MAY
ALSO RESULT IN SYSTEMIC TOXICITY. CHRONIC EFFECTS ARE LIVER,
KIDNEY, BONE MARROW, AND CNS EFFECTS.

Effects of Overexposure:ISOPROPYL ALCOHOL - MAY BE IRRITATING TO SKIN, EYES AND MUCOUS MEMBRANES. ADIPIC ACID - MAY CAUSE DERMATITIS, CHEMICAL BURNS, IRRITATION TO THE RESPIRATORY SYSTEM, OR IF SWALLOWED, CH

EMICAL BURNS TO THE DIGESTIVE SYSTEM.

DIMETHYLFORMAMIDE - MAY CAUSE BODY, LIVER OR SKIN DAMAGE. IT MAY ALSO RESULT IN SYSTEMIC TOXICITY. CHRONIC EFFECTS ARE LIVER, KIDNEY, BONE MARROW, AND CNS EFFECTS.

First Aid:IF SWALLOWED GIVE PLENTY OF WATER OR MILK. DO NOT INDUCE VOMITING. CALL A PHYSICIAN IMMEDIATELY. SKIN: FLUSH WITH WATER. INHALATION: IRRITATES RESPIATORY SYSTEM. MOVE TO FRESH AIR. EYES: EYE

IRRITANT- FLUSH WITH WATER FOR AT LEAST 15 MINUTES PROMPTLY GET MEDICAL ATTENTION. CONTAIN SPILL, ABSORB, SWEEP UP, DISPOSE, FLUSH AREA WITH WATER TO CHEMICAL SEWER. DISPOSE OF IN ACCORDANCE WITH ALL FEDERAL, S TATE, AND LOCAL REGULATIONS.

============ Fire Fighting Measures =========================

Flash Point Method:TCC Flash Point:=123.9C, 255.F

ROSIN FLUX Lower Limits:2.0 Upper Limits:12.0

Extinguishing Media: CARBON DIOXIDE OR DRY CHEMICAL

Unusual Fire/Explosion Hazard:

NONE
========== Accidental Release Measures ===========
Spill Release Procedures:CONTAIN SPILL, ABSORB, SWEEP UP, DISPOSE, FLUSH AREA WITH WATER TO CHEMICAL SEWER. DISPOSE OF IN ACCORDANCE WITH ALL FEDERAL, STATE, AND LOCAL REGULATIONS.
====== Exposure Controls/Personal Protection ========
Respiratory Protection:USE RESPIRABLE FUME RESPIRATOR OR AIR SUPPLIED RESPIRATOR WHEN BRAZING IN CONFINED SPACE OR WHERE LOCAL EXHAUST OR VENTILATION DOES NOT KEEP EXPOSURE BELOW TLV. Ventilation:USE ENOUGH VENTILATION TO KEEP FUMES/GASES BELOW
TLV.EMPLOYEES NEED TO KEEP HEAD OUT OF FUMES. Protective Gloves:YES
Eye Protection:SAFETY GLASSES, GOGGLES, OR FACE SHIELD WITH FILTER LENS OF PROPER COLOR
Other Protective Equipment:PROTECTION SCREENS AND FLASH GOGGLES TO SHIELD OTHERS. WEAR HEAD AND BODY PROTECTION WHICH HELP TO PREVENT INJURY FROM SPLASHING, SPARKS, AND FLAME. SEE ANSI Z49.
Work Hygienic Practices:TRAIN EMPLOYEE TO KEEP HIS HEAD OUT OF THE FUMES.
Supplemental Safety and Health PWC CODE: 332/1A-12.
========= Physical/Chemical Properties ==========
HCC:V5 Boiling Pt:=90.C, 194.F B.P. Text:ROSIN FLUX Vapor Pres:27.51 @20C MMHG Vapor Density:1.73 Spec Gravity:0.823 Solubility in Water:SLIGHT

Appearance and Odor:CLEAR, OLORLESS LIQUID WITH NO APPRECIABLE ODOR.
Percent Volatiles by Volume:84

======== Stability and Reactivity Data =========

Stability Indicator/Materials to Avo

id:YES AVOID CONCENTRATED ACIDS AND OXIDIZERS. Stability Condition to Avoid:HEAT, SPARKS, OPEN FLAMES Hazardous Decomposition Products:CARBON MONOXIDE AND/OR DIOXIDE
======= Disposal Considerations ==========
Waste Disposal Methods:DISPOSE OF IN ACCORDANCE WITH ALL FEDERAL, STATE, AND LOCAL REGULATIONS.
========== Regulatory Information ============
SARA Title III Information:INDIVIDUAL FLUXES COVERED BY THIS MSDS MAY CONTAIN TOXIC CHEMI
CALS SUBJECT TO THE REPORTING REQUIREMENTS OF SECTION 313 OF THE EMERGENCY PLANNING AND COMMUNITY RIGHT-TO-KNOW ACT OF 1986 AND OF 40 CFR 372.

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