

PRAXAIR SURFACE TECHNOLOGIES INC -- CU-101 (PRODUCT CODE 033001-15) --
3439-01-426-2051

===== Product Identification =====

Product ID:CU-101 (PRODUCT CODE 033001-15)

MSDS Date:06/22/1994

FSC:3439

NIIN:01-426-2051

Status Code:A

MSDS Number: CJTBQ

=== Responsible Party ===

Company Name:PRAXAIR SURFACE TECHNOLOGIES INC

Address:1555 MAIN STREET

City:INDIANAPOLIS

State:IN

ZIP:46224-3283

Country:US

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Info Phone Num:317-240-2650

Emergency Phone Num:317-240-2209

Preparer's Name:MICHELLE ALEXANDER

Chemtrec Ind/Phone:(800)424-9300

CAGE:0FGH2

=== Contractor Identification ===

Company Name:PRAXAIR SURFACE TECHNOLOGIES INC

Address:1555 MAIN STREET

Box:City:INDIANAPOLIS

State:IN

ZIP:46224-3283

Country:US

Phone:317-240-2650

CAGE:0FGH2

Company Name:STARGHILL TECHNOLOGIES CORP

Address:3850 OAKMAN BLVD

Box:City:DETROIT

State:MI

ZIP:48204-1119

Country:US

Phone:313-933-4141

Contract Num:SP0490-95-D-4037

CA

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Composition/Information on Ingredients
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Ingred Name:NICKEL
CAS:7440-02-0
RTECS #:QR5950000
Minumum % Wt:20.
Maxumum % Wt:50.
OSHA PEL:1 MG/M3
ACGIH TLV:1 MG/M3

Ingred Name:COPPER
CAS:7440-50-8
RTECS #:GL5325000
Minumum % Wt:50.
Maxumum % Wt:75.
OSHA PEL:1 MG/M3
ACGIH TLV:1 MG/M3
EPA Rpt Qty:5000 LBS
DOT Rpt Qty:5000 LBS

Ingred Name:INDIUM
CAS:7440-74-6
RTECS #:NL1050000
Minumum % Wt:5.
Maxumum % Wt:20.
ACGIH TLV:0.1 MG/M3

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Hazards
Identification
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Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES
Reports of Carcinogenicity:NTP:YES IARC:YES OSHA:YES
Health Hazards Acute and Chronic:ACUTE- SKIN: MAY CAUSE ALLERGIC
DERMATITIS WITH PAPULAR FORMATION IN SUSCEPTABLE INDIVIDUALS, WHICH
USUALLY OCCURS IN THE FOLD OF SKIN. MAY CAUSE ULCERS. EYES: MAY
CAUSE IRRITATION. INGESTION: MAY CAUSE CENTRAL NERVOUS SYSTEM
DEPRESSION. INHALATION: MAY CAUSE RESPIRATORY TRACT IRRITATION AND

CENTRAL NERVOUS SYSTEM DEPRESSION. CHRONIC- MAY CAUSE SENSITIZATION IN SUSCEPTABLE INDIVIDUALS EYES: CAN CAUSE CORNEAL DAMAGE, POLYCYTHEMIA, HYPERPLASIA OF THE THYROID GLAND, AND DAMAGE TO THE ALPHA CELLS OF THE PANCREAS. INHALATION: MAY CAUSE EMPHYSEMA OR PULMONARY FIBROTIC DISEASE. SKIN: MAY SPREAD TO THE WHOLE BODY.

Explanation of Carcinogenicity:NICKEL HAS BEEN DETERMINED TO CAUSE CANCER IN EXPERIMENTAL ANIMALS (IARC, NTP). NICKEL IS LISTED AS A PROBABLE HUMAN CARCINOGEN.

Effects of Overexposure:SKIN-MAY CAUSE ALLERGIC DERMATITIS, WITH REDNESS & PAPULAR FORMATION IN SUSCEPTIBLE INDIVIDUALS, WHICH USUALLY OCCURS IN THE FOLDS OF THE SKIN. MAY CAUSE ULCERS PROGRESSING TO DRY & SCALY SKIN, FEVER . EYE-MAY CAUSE IRRITATION, EXPERIENCED AS REDNESS & EXCESS REDNESS OF THE CONJUNCTIVA. SWALLOWING-MAY CAUSE NAUSEA, ABDOMINAL PAIN, VOMITING, DIARRHEA, CNS DEPRESSION, & BURNING SENSATION. INHALATION- MAY CAUSE RESPIRATORY TRACT IRRITATION

WITH CHEST PAIN, VOMITING, DIARRHEA, BURNING SENSATION, & CNS DEPRESSION.

Medical Cond Aggravated by Exposure:BREATHING OF DUST MAY AGGRAVATE ASTHMA AND INFLAMMATORY OR FIBROTIC PULMONARY DISEASE. MAY ALSO AGGRAVATE AN EXISTING DERMATITIS.

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===== First Aid Measures =====

First Aid:SWALLOWING-GIVE AT LEAST 2 GLASSES OF MILK OR WATER. INDUCE VOMITING, UNLESS PATIENT IS UNCONSCIOUS. CALL A PHYSICIAN. SKIN-WASH THOROUGHLY WITH SOAP AND WATER . INHALATION-REMOVE TO FRESH AIR. GIVE ARTIFICIAL RESPIRATION IF NOT BREATHING. OXYGEN MAY BE GIVEN IF NECESSARY. CALL A PHYSICIAN. EYES-FLUSH THOROUGHLY WITH PLENTY OF WATER. IF DISCOMFORT PERSISTS, SEEK MEDICAL ATTENTION, PREFERABLY AN OPHTHALMOLOGIST.

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===== Fire Fighting Measures =====

Flash Point:NONE

Lower Limits:NONE

Upper Limits:NONE

Extinguishing Media:USE SPECIAL DRY POWDER METAL EXTINGUISHING MATERIAL TO EXTINGUISH METAL FIRES. U

SE APPROPRIATE EXTINGUISHER TO EXTINGUISH COMBUSTABLE MATERIALS THAT MAY BE IGNITED BY THERMAL FLAME.

Fire Fighting Procedures:CONSULT AND COMPLY WITH ANSI Z49.1 SAFETY IN WELDING AND CUTTING, NFPA51B STANDARD FOR FIRE PREVENTION IN USE OF CUTTING AND WELDING PROCESSES. NFPA51B OXYGEN-FUEL GAS SYSTEMS FOR WELDING AND CUTTING, AND NFPA58 STANDARD FOR THE STORAGE AND HANDLING OF LIQUIFIED PETROLEUM GASES.

Unusual Fire/Explosion Hazard:AIRBORNE DUST PARTICLES, ESPECIALLY METAL DUST, AND ACCUMULATION OF SUCH SHOULD BE TREATED AS EXPLOSIVES. TO MINIMIZE DANGER FROM DUST EXPLOSIONS, ADEQUATE VENTILATION SHOULD BE PROVIDED TO SPRAY BOOT H IN ACCORDANCE WITH AMERICAN WELDING SOCIETY PUBLICATION AWS2.1-73, AND ACGIH PUBLICATION "INDUSTRIAL VENTILATION".

===== Accidental Release Measures =====

Spill Release Procedures:WEAR PROTECTIVE EQUIPMENT TO PROTECT AGAINST HAZARDS AND DISPOSE OF PER WASTE DISPOSAL METHOD.

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===== Handling and Storage =====

Other Precautions:CAUTION: WHEN THERMAL SPRAYING - ELECTRICITY CAN CAUSE FATAL SHOCK! DO NOT TOUCH LIVE ELECTRICAL PARTS! ARC RAYS CAN BURN EYES AND SKIN! WEAR RECOMMENDED EYE AND BODY PROTECTION. FUMES, GAS, & DUST CAN HARM YOUR HEALTH. PROVIDE ENOUGH VENTILATION AND WEAR RESPIRATORS.

===== Exposure Controls/Personal Protection =====

Respiratory Protection:DEPENDS UPON SPECIFIC USE, CONDITION, AND LOCATION. IF THERE IS DUSTINESS, WEAR RESPIRATOR SELECTED PER OSHA 1910.134, AND OSHA 29 CFR 1910.252 AND ANSI Z49.1

Ventilation:LOCAL DUST PICK UP AND VENTILATION RECOMMENDED.

Protective Gloves:NOT REQUIRED.

Eye Protection:WHEN DUSTY USE GOGGLES PER OSHA 1910.13.

Other Protective Equipment:SEE ANSI Z49.1, ANSI Z87.1, ANSI Z88.2 FOR HELMETS, FACE SHIELDS AND GOGGLES.

Supplemental Safety and Health

CAUTION: WHEN THERMAL SPRAYING-ELECTRICITY CAN CAUSE FATAL SHOCK! DO NOT TOUCH

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WEAR RECOMMENDED EYE ANDBODY PROTECTION. FUMES, GAS, AND DUST CAN
HARM YOUR HEALTH. PROVIDE ENOUGH VENTILATION AND WEAR
RESPIRATORS.(OTHER INFO)

===== Physical/Chemical Properties =====

HCC:N1
Boiling Pt:B.P. Text:NONE
Vapor Density:N/VOLATILE
Appearance and Odor:LIGHT COPPER COLOR POWDER

===== Stability and Reactivity Data =====

Stability Indicator/Materials to Avoid:Y
ES
NONE KNOWN
Stability Condition to Avoid:NONE KNOWN
Hazardous Decomposition Products:WHEN THERMAL SPRAYING, DECOMPOSITION
PRODUCTS WILL VARY WITH OPERATING CONDITIONS. DECOMPOSITION
PRODUCTS OF NORMAL OPERATION FROM THIS THERMAL SPRAY POWDER-
OXIDES, SUB-OXIDES, ETC.

===== Disposal Considerations =====

Waste Disposal Methods:DISPOSE OF WASTE PER LOCAL, STATE, AND FEDERAL
REGULATIONS.

===== MSDS Transport Information =====
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Transport Information:PROPER SHIPPING NAME: METAL ALLOY POWDER NOI ITEM
136500 SUB 1.

===== Regulatory Information =====

SARA Title III Information:7440-02-0, NICKEL,