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Product ID:SCOTCHCAST BRAND ELECTRICAL RESIN 9 5240, PA MSDS Date:06/01/1989 FSC:5970 NIIN:01-014-3480 Kit Part:Y **MSDS Number: BLJLR** === Responsible Party === Company Name: MINNESOTA MINING & MFG CO ELECTRICAL PRODUCTS DIV Address:3M AUSTIN CTR Box: 2963 City:AUSTIN State:TX ZIP:78769-2963 Country:US Emergency Phone Num:612-733-1110 CAGE:75037 === Contractor Identification === Company Name: MINNESOTA MINING AND MFG CO ELECTRICAL PRODUCTS DIV Address:3M AUSTIN CTR Box:City:AUSTIN State:TX ZIP:78769-2963 Country:US Phone:512-984-1800 CAGE:75037

======= Composition/Information on Ingredients ==========

Ingred Name:EPOXY RESIN (PART A CONTAINS INGREDIENTS 1 THROUGH 5) CAS:25068-38-6 RTECS #:KC2100000 Fraction by Wt: 62 - 66% Other R EC Limits:NONE SPECIFIED

Ingred Name:TALC (CONTAINING ASBESTOS) CAS:14807-96-6 RTECS #:MW2700000 Fraction by Wt: 15 - 20% Other REC Limits:NONE SPECIFIED OSHA PEL:0.2 FIBERS/CC ACGIH TLV:0.2 FIBERS/CC; 9192

Ingred Name:MICA - SILICATES (< 1% CRYSTALLINE SILICA) CAS:12001-26-2 RTECS #:VV8760000 Fraction by Wt: 15 - 20% Other REC Limits:NONE SPECIFIED OSHA PEL:20 MPPCF ACGIH TLV:3 MG/M3 RDUST; 9293

Ingred Name:CARBON BLACK CAS:1333-86-4 RTECS #:FF5800000 Fraction by Wt: 0.1-1.0% Other REC Limit s:NONE SPECIFIED OSHA PEL:3.5 MG/M3 ACGIH TLV:3.5 MG/M3; 9192

Ingred Name:IRON OXIDE CAS:1309-37-1 RTECS #:NO7400000 Fraction by Wt: 0.1 - 1% Other REC Limits:NONE SPECIFIED OSHA PEL:10 MG/M3 (FE) ACGIH TLV:5 MG/M3(FE),B2; 9293

Ingred Name:POLYMERIZED FATTY ACID AMIDE (PART B CONTAINS INGREDIENTS 6 THROUGH 11). CAS:68650-54-4 Fraction by Wt: 50 - 55% Other REC Limits:NONE SPECIFIED

Ingred Name:TALC (CONTAINING ASBESTOS) CAS:14807-96-6 RTECS #:MW2700000 Fraction by Wt: 15 - 20% Other REC L imits:NONE SPECIFIED OSHA PEL:0.2 FIBERS/CC ACGIH TLV:0.2 FIBERS/CC; 9192

Ingred Name:MICA - SILICATES (< 1% CRYSTALLINE SILICA) CAS:12001-26-2 RTECS #:VV8760000 Fraction by Wt: 15 - 20% Other REC Limits:NONE SPECIFIED OSHA PEL:20 MPPCF ACGIH TLV:3 MG/M3 RDUST; 9293

Ingred Name:POLYSTYRENE RESIN,OR SEE INGREDIENT #2 CAS:9003-53-6 Fraction by Wt: 10 - 15% Other REC Limits:NONE SPECIFIED

Ingred Name:NONYLPHENOL CAS:25154-52-3 RTECS #:SM5600000 Fraction by Wt: 1.0-5.0% Other REC Limits:NONE SPEC IFIED

Ingred Name:DIETHYLENE TRIAMINE CAS:111-40-0 RTECS #:IE1225000 Fraction by Wt: 1.0-5.0% Other REC Limits:NONE SPECIFIED OSHA PEL:1 PPM ACGIH TLV:S, 1 PPM; 9192

Routes of Entry: Inhalation:YES Skin:YES Ingestion:NO Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO Health Hazards Acute and Chronic:ACUTE-PART A/B/MIXTURE.EYE:IRRITATING.SKIN:IRRITATION & IN SUSCEPTIBLE INDIVIDUALS MAY CAUSE SENSITIZATION.INHAL ATION:IRRITATION OF RESPIRATORY SYSTEM.MAY CAUSE SENSITIZATION IN SOME SUSCEPTIBLE INDIV IDUALS.INGESTION:MAY IRRITATE DIGESTIVESYSTEM.MAY DAMAGE TISSUE OR DIGESTIVE SYSTEM.CHRONIC-UNKNOWN. Explanation of Carcinogenicity:THE AVAILABLE DATA PROVIDE INADEQUATE EVIDENCE TO EVALUATE THE CARCINOGENICITY TO HUMANS OF CARBON

BLACKS. Effects of Overexposure: PART A/B/MIXTURE.EYES, SKIN, RESPIRATORY TRACT AND DIGESTIVE SYSTEM IRRITATION.

Medical Cond Aggravated by Exposure: PRE-EXIS

TING SKIN DISORDERS MAY BE SUSCEPTIBLE TO THIS PRODUCT.

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First Aid:PART A/B/MIXTURE.EYES:FLUSH WITH WATER FOR AT LEAST 10 MINUTES.CALL A PHYSICIAN.SKIN:WASH THOROUGHLY WITH SOAP & WATER.INHALATION:REMOVE TO FRESH AIR.IF COUGHING,WHEEZING OR SHORTNESS OF BREATH DEVELO P,CALL A PHYSICIAN.INGESTION:IF CONSCIOUS,DRINK ONE TO TWO GLASSES OF WATER.CALL A PHYSICIAN.
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Flash Point Method:CC Flash Point:>350F,>177C Extinguishing Media:CARBON DIOXIDE, FOAM, OR DRY CHEMICAL. WATER MAY BE INEFFECTIVE. BUT IT CAN BE USED TO COOL CONTAINERS EXPOSED TO FIRE. Fire Fighting Procedures:FIRE FIGHTERS SHOULD USE NIOSH APPROVED SELF-CONTAINED BREATHING APPARATUS. Unusual Fire/Explosion Hazard:NONE
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Spill Release Procedures: PART A/PART B OR MIXTURE: OBSERVE PRECAUTIONARY
NFORMATION. USE ABSORBENT MATERIAL AS NEEDED. AND SWEEP UP. CLEAN UP SPILL.
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 Handling and Storage Precautions:STORAGE-STORE AWAY PART A/PART B/MIXTURE FROM HEAT AND OPEN FLAME. Other Precautions:AVOID EYE AND SKIN CONTACT. DO NOT BREATHE VAPORS OR HEATED MIXTURE. COOL DOWN AREA SHOULD BE VENTILATED TO PREVENT VAPORS FROM ENTERING THE WORK AREA.
========= Exposure Controls/Personal Protection ====================================
Respiratory Protection:WHERE VENTILATION IS INSUFFICIENT, USE A NIOSH APPROVED RESPIRATOR WITH ORGANIC VAPOR CARTRIDGES. Ventilation:LOCAL EXHAUST Protective Gloves:NEOPRENE RUBBER Even Bratection: GOGGLES OR SIDE SHIELD SPECTACLES

Eye Protection:GOGGLES OR SIDE-SHIELD SPECTACLES Other Protective Equipment:EYE WASH STATION & SAFETY SHOWER. WEAR INDUSTRIAL TYPE WORK CLOTHING AND RUBBER APRON AS REQUIRED. Work Hygienic Practices:CHANGE CONTAMINATED CLOTHING AS SOON AS POSSIBLE. WASH HANDS BEFORE EATING.

Supplemental Safety and Health

THE PRODUCT IS A MIXTURE OF PART A (INGREDIENTS 1 THROUGH 5) AND B (INGREDIENTS 6 THROUGH 11). FORMULATION CHANGED. FOR PREVIOUS FORMULATION, SEE P/N A AND B SAME NSN.

HCC:N1 Solubility in Water:NIL Appearance and Odor:RED TO BROWN VISCOUS LIQUID Percent Volatiles by Volume:0

Stability Indicator/Materials to Avoid:YES NONE Stability Condition to Av oid:HIGH TEMPERATURES AND OPEN FLAMES Hazardous Decomposition Products:NORMAL PRODUCTS OF INCOMPLETE COMBUSTION.CARBON MONOXIDE, CARBON DIOXIDE AND POSSIBLY OXIDES OF NITROGEN.

Waste Disposal Methods:DISPOSE OF IN ACCORDANCE WITH ALL APPLICABLE LOCAL, STATE AND FEDERAL LAWS AND REGULATIONS CONCERNING HEALTH AND POLLUTION.

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