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3M GENERAL OFFICES -- SCOTCH-WELD 1838-B EPOXY ADHESIVE (GREEN) -- 8040-00-180-5941

Product ID:SCOTCH-WELD 1838-B EPOXY ADHESIVE (GREEN)

MSDS Date:12/31/1992

FSC:8040

NIIN:00-180-5941

Kit Part:Y

MSDS Number: BJXHM === Responsible Party ===

Company Name: 3M GENERAL OFFICES

Address:3M CENTER

City:ST. PAUL

State:MN

ZIP:55144-1000

Country:US

Info Phone Num:612-733-11

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Emergency Phone Num:612-733-1110

CAGE:04963

=== Contractor Identification ===

Company Name: 3M MINNESOTA MINING AND MFG CO ADHESIVES SEALERS DIV

Address:3M CTR Box:City:SAINT PAUL

State:MN

ZIP:55144-1000 Country:US

Phone:800-364-3577/651-737-6501(24 HOURS)

CAGE:04963

======= Composition/Information on Ingredients ========

Ingred Name:BISPHENOL A-EPICHLOROHYDRIN COPOLYMER

CAS:25068-38-6 RTECS #:SL6475000 Fraction by Wt: 70-80%

Other REC Limits: NONE SPECIFIED

Ingred Name:KAOLIN

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AS:1332-58-7

RTECS #:GF1670500 Fraction by Wt: 20-30%

Other REC Limits: NONE SPECIFIED

OSHA PEL:15 MG/M3 TDUST

ACGIH TLV:2 MG/M3 TDUST; 9394

Ingred Name: BENTONITE CLAY 27

CAS:68953-58-2 RTECS #:UZ2996400 Fraction by Wt: 1-5%

Other REC Limits: NONE SPECIFIED

Ingred Name:CALCIUM CARBONATE (MARBLE) (LIMESTONE)

CAS:1317-65-3

RTECS #:EV9580000 Fraction by Wt: 1-5%

Other REC Limits: NONE SPECIFIED

OSHA PEL:15 MG/M3 TDUST

ACGIH TLV:10 MG/M3 TDUST; 9394

Ingred Name:TITANIUM DIOXIDE

CAS:13463-67-7

RTECS

#:XR2275000

Fraction by Wt: 0.1-1.0%

Other REC Limits: NONE SPECIFIED

OSHA PEL:15 MG/M3 TDUST

ACGIH TLV:10 MG/M3 TDUST; 9394

========== Hazards Identification ===========================

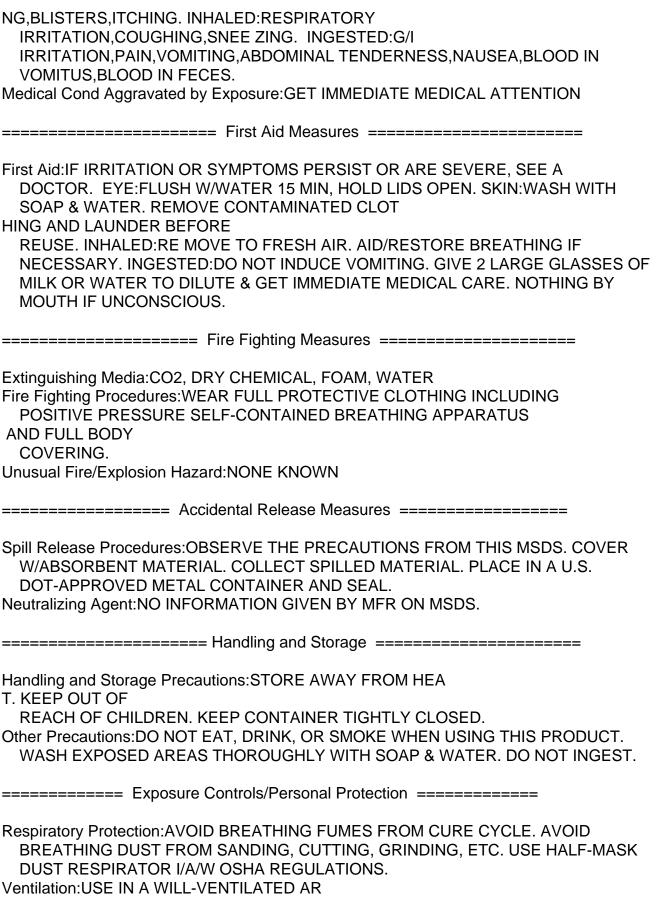
Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO

Health Hazards Acute and Chronic:EXPOSURE TO THIS MATERIAL IN NORMAL STORAGE & HANDLING HAS NOT BEEN REPORTED TO CAUSE SIGNIFICANTE ADVERSE HEALTH EFFECTS. HOWEVER, GRINDING, HEATING ETC OF THE

PRODUCT MAY RELEASE FUMES/VAPORS OF VAR IABLE COMPOSITION. THESE RELEASES MAY PRODUCE IRRITATION OR ANY OF THE HEALTH EFFECTS LISTED UNDER SIGNS & SYMPTOMS.

Explanation of Carcinogenicity:MFR LISTED NO INFORMATION ABOUT THE CARCINOGENICITY OF THIS MATERIAL. HMIS DOES NOT EXPECT IT TO BE CARCINOGENIC.

Effects of Overexposure:EYE:MODERATE EYE IRRITATION,REDNESS,TEARING,SWELLING,PAIN,HAZY VISION. SKINMILD IRRITATION,POSSIBLE ALLERGIC REACTION OF REDNESS,SWELLI



EA. VENT CURING OVENS OUTDOORS. PROVIDE LOCAL EXHAUST FOR GRINDING, CUTTING, SANDING, ETC. Protective Gloves: POLYETHYLENE/ETHYLENE VINYL ALCOHOL Eye Protection: VENTED GOGGLES OR SAFETY GLASSES W/SHIEL Other Protective Equipment:PROTECTIVE CLOTHING AS NECESSARY TO PREVENT SKIN CONTACT. Work Hygienic Practices:MFR: ? HMIS:USE STRICT CHEMICAL HYGIENE PRACTICE. AVOID UNNECESSARY EXPOSURE. WASH THOROUGHLY BEFORE EATING OR DRINKING. Supplemental Safety and Health NONE ______ Physical/Chemical Properties ========= HCC:N1 NRC/State Lic Num:NONE Spec Gravity: 1.300 Viscosity:PASTE Solubility in Water: VERY SLIGHT Appearance and Odor: WHITE, VISCOUS PASTE, LITTLE ODOR Percent Volatiles by Volume:0 ======== Stability and Reactivity Data ========== Stability Indicator/Materials to Avoid:YES STRONG ACIDS, STRONG OXIDIZING AGENTS Stability Condition to Avoid: NO INFORMATION GIVEN BY MFR ON MSDS. Hazardous Decomposition Products: CARBON DIOXIDE AND CARBON MONOXIDE, ALDEHYDES, KETONES, HYDROCARBONS, TOXIC VAPORS, GASES AND PARTICULATES. Conditions to Avoid Polymerization: WILL NOT OCCUR. ======= Disposal Considerations ============ Waste Disposal Methods: CURE PRODUCT ACCORDING TO PRODUCT INSTRUCTIONS. INCINERATE UNCURED WASTE IN AN INDUSTRIAL OR COMMERCIAL

INCINERATOR. DISPOSE OF COMPLETELY CURED (OR POLYMERIZED) MATERIAL IN A SANITARY LANDFILL. EPA H AZARDOUS WASTE NUMBER: NONE

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ided with this information by the compiling agencies):

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