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ARCAIR COMPANY INC.SUBS.OF AIR PRODUCTS & CHEMICAL -- AIR CARBON ARC ELECTRODES -- 3439-00-262-4229

============= Product Identification ==================

Product ID:AIR CARBON ARC ELECTRODES

MSDS Date:07/01/1989

FSC:3439

NIIN:00-262-4229

MSDS Number: BHXYB === Responsible Party ===

Company Name: ARCAIR COMPANY INC. SUBS. OF AIR PRODUCTS & CHEMICAL

Address:4200 WEST HARRY ST

Box:12250 City:WICHITA State:KS ZIP:67277 Country:US

Info Phone Num:316-942-1421

Emergency Phone Num:316-942-1421

Preparer's Name: OPERATIONS DEPARTMENT

CAGE:KO945

=== Contractor Identification ===

Company Name: ARCAIR CO SUB OF AIR PRODUCTS AND CHEMICALS INC

Address:4200 WEST HARRY ST

Box:12250 City:WICHITA State:KS ZIP:67277

Country:US

Phone:316-942-1421

CAGE:09687

Company Name: ARCAIR COMPANY INC. SUBS. OF AIR PRODUCTS & CHEMICAL

Address:4200 WEST HARRY ST

Box:12250 City:WICHITA State:KS ZIP:67277

Phone:316-942-1421

CAGE:KO945

Country:US

====== Composition/Information on Ingredients ========

Ingred Name: GRAPHITE, SYNTHETIC

CAS:7440-44-0

RTECS #:FF5250100 Fraction by Wt: 20-80%

Other REC Limits: NONE SPECIFIED

OSHA PEL:15 MG/M3 TDUST

ACGIH TLV:2 MG/M3 TDUST; 9293

Ingred Name: GRAPHITE, NATURAL

CAS:7782-42-5

RTECS #:MD9659600 Fraction by Wt: 20-80%

Other REC Limits: NONE SPECIFIED

OSHA PEL:15 MPPCF RDUST

ACGIH TLV:2 MG/M3 RDUST; 9293

Ingred Name: COPPER (SARA III)

CAS:7440-50-8

RTECS #:GL5325000

Fraction by Wt: 10-3

0%

Other REC Limits:NONE SPECIFIED OSHA PEL:0.1MG/M3 FUME/1 DUST ACGIH TLV:0.2MG/M3 FUME; 9192

EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name: CARBON BLACK

CAS:1333-86-4

RTECS #:FF5800000 Fraction by Wt: BAKED

Other REC Limits: NONE SPECIFIED

OSHA PEL:3.5 MG/M3

ACGIH TLV:3.5 MG/M3; 9192

========== Hazards Identification ===============

Routes of Entry: Inhalation:YES Skin:NO Ingestion:NO Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO

Health Hazards Acute and Ch

ronic:FUMES AND GASES CAN BE DANGEROUS TO
YOUR HEALTH. ARC RAYS CAN INJURE EYES AND BURN SKIN. ELECTRIC SHOCK
CAN KILL.

Effects of Overexposure:ACUTE:METALLIC TASTE,NAUSEA,TIGHTNESS OF CHEST,FEVER,DIZZINESS,DRYNESS,IRRITATION OF EYES,NOSE AND THROAT. CHRONIC:EXCESSIVE LEVELS MAY CAUSE BRONQUIAL ASTHMA,LUNG FIBROSIS AND PNEUMOCONIOSIS. EXPOSUR E TO ULTRAVIOLET LIGHT CAN CAUSE INFLAMMATION, BLURRED VISION, HEADACHE, "SUNBURN".

Medical Cond Aggravated by Exposure: AGGRAVATION

OF EXISTING RESPIRATORY

OR ALLERGIC CONDITIONS, ERYTHMAS. HIGHER LEVEL OF LUNG RELATED PROBLEMS AMONG SMOKERS.

	First Aid Measures	
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First Aid:REMOVE FROM EXPOSURE AND OBTAIN PROMPT MEDICAL ATTENTION. IF NOT BREATHING, GIVE CPR/OXYGEN. EMPLOY FIRST AID TECHNIQUES RECOMMENDED BY AMERICAN RED CROSS. TREAT UV EXPOSURE SIMILAR TO SUNBURN, SEE DOCT OR.

======== Fi	ire Fighting Me	easures ==	===============
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Extinguishi

ng Media: AS APPROPIATE FOR SURROUNDING FIRE.

Fire Fighting Procedures:FIRE FIGHTERS SHOULD USE NIOSH APPROVED SCBA & FULL PROTECTIVE EQUIPMENT WHEN FIGHTING CHEMICAL FIRE. USE WATER SPRAY TO COOL NEARBY CONTAINERS EXPOSED TO FIRE.

Unusual Fire/Explosion Hazard:FIRE OR EXCESSIVE HEAT MAY CAUSE PRODUCTION OF HAZARDOUS DECOMPOSITION PRODUCTS.

	 Accidental 	Release	Measures	
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Spill Release Procedures:CLEAN UP ANY GRINDING DUST OR WASTE RESIDUE AND

PLACE IN APPROPIATE DISPOSAL CONTAINER.

====== Handlin	g and Storage	=======================================
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Handling and Storage Precautions:STORE IN DRY AREA. ELECTRODES EXPOSED TO MOISTURE MAY EXPLODE VIOLENTLY IF USED. DRY MOIST RODS BY BAKING AT 300F FOR TEN HOURS.

Other Precautions:TRAIN WELDER TO KEEP HIS HEAD OUT OF THE FUMES.MONITOR AIR TO ENSURE ACCEPTABLE EXPOSURES.AVOID ELECTRICAL SHOCK BY MAINTAINING DRY WORK AREA. WELDING ARC CAN IGNITE COMBUSTIBLES AND FLAMMA

====== Exposure Controls/Personal Protection ========
Respiratory Protection: FUME RESPIRATOR OR AIR SUPPLIED RESPIRATOR IN CONFINED SPACES OR WHERE VENTILATION DOES NOT KEEP EXPOSURE BELOW TLV.
Ventilation:LOCAL EXHAUST TO KEEP BELOW TLV.
Protective Gloves:WELDER'S GLOVES.
Eye Protection:HELMET OR FACE SHIELD WITH FILTER LENS. Other Protective Equipment:SUBSTANTIAL DARK CLOTH,ARM
PROTECTOR, APRON, HAT AND SHOULDER PROTECTION. AIR SAMPLING TO DETERMINE CORRECTI
VE MEASURES. Work Hygiopia Prostings/WASH HANDS THOROUGHLY REFORE EATING SMOKING OR
Work Hygienic Practices:WASH HANDS THOROUGHLY BEFORE EATING, SMOKING OR USING SANITARY FACILITIES. AVOID ELECTRICAL SHOCK AND UV EXPOSURE.
Supplemental Safety and Health NONE.
========= Physical/Chemical Properties ==========
HCC:N1 Solubility in Water:INSOLUBLE Appearance and Odor:SOLID, NOT NOTABLE ODOR, COPPER COATED BLACK ROD.
========= Stability and Reactivity Data =========
Stability Indicator/Materials to Avoid:YES NONE.
Stability C ondition to Avoid:NONE.
Hazardous Decomposition Products:FUMES OF METALS AND METAL OXIDES FROM ELECTRODE AND BASE METAL, CARBON MONOXIDE, CARBON DIOXIDE, OZONE, NITROGEN OXIDES.
======= Disposal Considerations ==========
Waste Disposal Methods:CONSULT WITH YOUR LOCAL ENVIRONMENTAL OFFICER.DISPOSE OF FUMES,FLUX OR WELD GRINDING RESIDUE FROM THE WORK AREA OR FROM FILTERS IN ACCORDANCE WITH FEDERAL,STATE AND

LOCAL ENVIRONMENTAL REGULATIONS.

Disclaime

BLES.

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