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## POLYMET CORPORATION -- PWA-694 -- 3439-00-015-3776

Product ID:PWA-694 MSDS Date:01/01/1987

FSC:3439

NIIN:00-015-3776

MSDS Number: BCVJT === Responsible Party ===

Company Name: POLYMET CORPORATION Emergency Phone Num: (513)874-3586

CAGE:JO817

=== Contractor Identification === Company Name:POLYMET CORP Address:4505 MULHAUSER RD

Box:City:HAMILTON

State:OH ZIP:45011

С

ountry:US CAGE:55596

Company Name: POLYMET CORPORATION

CAGE:JO817

======= Composition/Information on Ingredients ========

Ingred Name: NICKEL (SARA III)

CAS:7440-02-0

RTECS #:QR5950000 Fraction by Wt: 40.6% OSHA PEL:1 MG/M3

ACGIH TLV:1 MG/M3; 9192

Ingred Name: CHROMIUM (SARA III)

CAS:7440-47-3

RTECS #:GB4200000 Fraction by Wt: 28% OSHA PEL:1 MG/M3

ACGIH TLV:0.5 MG/M3; 9192

EPA Rpt Qty:1 LB DOT Rpt Qty:1 LB

Ingred Name:TUNGSTEN

CAS:7440-33-7

RTECS #:YO7175000 Fraction by Wt: 19%

0

Ingred Name: NICKEL (SARA III) CAS:7440-02-0 RTECS #:QR5950000 Fraction by Wt: 5% OSHA PEL:1 MG/M3 ACGIH TLV:1 MG/M3; 9192 Ingred Name: IRON, CAS#7439-89-6 CAS:7439-89-6 RTECS #:NO4565500 Fraction by Wt: 3% ACGIH TLV:5MG/CUM(MFR) ============= Hazards Identification ======================== Effects of Overexposure: METALLIC TASTE, NAUSEA, TIGHTNESS OF CHEST, FEVER, DIZZINESS. EYE, NOSE, THROAT DRYNESS AND IRRITATION. \_\_\_\_\_ ===== First Aid Measures ============ First Aid:REMOVE FROM EXPOSURE AND OBTAIN PROMPT MEDICAL ATTENTION.IF UNCONSCIOUS, GIVE OXYGEN. IF NOT BREATHING GIVE CPR. EMPLOY FIRST AID TECHNIQUES RECOMMENDED BY AMERICAN RED CROSS. Extinguishing Media: EXTINGUISH WITH AGENT SUITABLE FOR SURROUNDING FIRE Fire Fighting Procedures: IF IN PWDR FORM, USE DRY SAND, DRY GRAPHITE, CLASS D EXTINGUISH Unusual Fire/Explosion Hazard: WELDING ARC AND SPARKS CAN IGNITE COMBUSTIBLE PRODUCTS. ======== Accidental Release Measures ============= Spill Release Procedures: CLEAN UP ANY GRINDING DUST OR WASTE RESIDUE AND PLACE IN SUITABLE DOT APPROVED DISPOSAL CONTAINER. IF IN POWDER FORM USE HIGH EFFICIENCY PARTICULATE FILTER SYSTEM. ============ Handling and Storage =========================== Other Precautions: TRAIN WELDER TO KEEP HIS HEAD OUT OF THE FUMES.MONITOR AIR TO ENSURE ACCEPT

SHA PEL:5 MG/M3/10 STEL

ACGIH TLV:5 MG/M3/10 STEL;9192

ABLE EXPOSURES.AVOID ELECTRICAL SHOCK BY MAINTAINING DRY WORK AREA. ====== Exposure Controls/Personal Protection ======== Respiratory Protection: FUME RESP.OR AIR SUPPLIED RESP.IN CONFINED SPACES. Ventilation:LOCAL EXHAUST TO MAINTN BELOW TLV. Protective Gloves: WELDER'S GLOVES Eye Protection: FACE SHLD W/FILTER LENS. Other Protective Equipment:SUBST.DK.CLOTH,ARM PROTECTOR, APRON, HAT, SHOULDR. PROTECTION. Supplemental Safety and Health OTHER INGRED:MN 1.0%;SI 1.0%;VA 1.0%;C ARBON 0.85%/MSDS DATED 05-12-86/OLD FORMULATION SHOWN ON P/N IND A. ======== Physical/Chemical Properties ============ HCC:N1 Spec Gravity:8.75 Appearance and Odor:SOLID-SILVER GRAY COLOR-NO ODOR ========= Stability and Reactivity Data ============= Stability Indicator/Materials to Avoid:YES

Stability Condition to Avoid: AVOID CONTACT W.MINERAL ACIDS AND OXIDIZING AGENTS.

Hazardous Decomposition Products:FUMES OF METALS AND METAL OXIDES,CO,NO\*2,O\*3

======= Disposal Considerations ============

Waste Disposal Methods:DISPOSE OF IN ACCORDANCE WITH LOCAL, STATE AND FEDERAL REGULATIONS.

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